

HB 4Ever™

A Penetrating Epoxy Paint For Oily Surfaces

Innovative industrial repair flooring solutions



- ▶ MINOR/PREPARATION
- ▶ ONE COAT APPLICATION
- ▶ BONDS TO OILY FLOORS
- ▶ "MUST REMOVE CONTAMINANTS"
- ▶ Based on: "SOMAY-Q'S NANO TECHNOLOGY"
- ▶ QUICK DRY
- ▶ NO PRIMER NEEDED
- ▶ TIME SAVER

✓ MORE THAN **50%** LABOR SAVING.
WITH HB4EVER FOP, PAINT ONE TIME ONLY.

- ✓ **INCREDIBLE! CAN BE EVEN APPLIED ON OILY CONCRETE!**
- ✓ EASY TO USE. 1:1 MIXING RATIO BY WEIGHT, LOW ODOR AND LOW VOC
- ✓ Space age NANO technology does not allow De-lamination and cracking.
- ✓ 4EVER FOP, CONCRETE COATING USES LESS MATERIAL.
- ✓ ALTHOUGH HB4EVER FOP, IS THINNER, IT WILL NOT CRACK OR DE-LAMINATE
- ✓ HB4EVER FOP IS SHOCK RESISTANT AND INCREDIBLY DURABLE.



Can be applied on the following FIELDS:

- Automotive manufacturers
- Food processing companies
- Paint Manufacturers
- Steel companies
- Tire and rubber company
- Brewery and soft drink companies and so on.



SEE SDS AND TDS
FOR MORE INFORMATION!



ITEM# **HB4EVER FLOOR COATING ¼ GALLON 320Z**

HB604 HB 4EVER FLOOR COATING (HARDENER) ¼ GAL. 3.5lbs/1.5kg

HB605 HB 4EVER FLOOR COATING (BASE COMPONENT) GRAY ¼ GAL. 3.5lbs/1.5kg

HB606 HB 4EVER FLOOR COATING (BASE COMPONENT) YELLOW ¼ GAL. 3.5lbs/1.5kg



ITEM# **HB4EVER FLOOR COATING 1 GALLON 1280Z**

HB607 HB 4EVER FLOOR COATING (HARDENER) 12.6lbs/5.7kg

HB608 HB 4EVER FLOOR COATING (BASE COMPONENT) GRAY 12.6lbs/5.7kg

HB609 HB 4EVER FLOOR COATING (BASE COMPONENT) YELLOW 12.6lbs/5.7kg



ITEM# **HB4EVER FLOOR COATING 5 GALLONS BUCKET**

HB610 HB 4EVER FLOOR COATING (HARDENER) 63lbs/28.5kg

HB611 HB 4EVER FLOOR COATING (BASE COMPONENT) GRAY 63lbs/28.5kg

HB612 HB 4EVER FLOOR COATING (BASE COMPONENT) YELLOW 63lbs/28.5kg



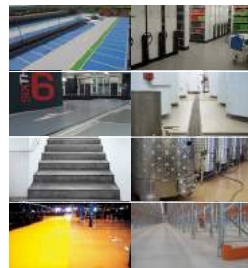
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[Directions for use]

● Surface preparation

1. Remove all dirt and debris with rag and broom.
2. When there are oil or other contaminants absorbed in the concrete, use 4EVER FOP which is specially formulated to adhere strongly to oily concrete surfaces.

● Mixing

1. Mix base component thoroughly until it is uniform in color.
2. Mix hardener thoroughly until it is uniform in color.
3. In a separate container, combine base component with hardener.
4. Mix thoroughly for 3 - 5 minutes. Power mixing is preferred.

● Applying

1. Apply on concrete with roller.
2. Recommend 1kg to cover 4 m². (250g/ m²)

[Pot life and cure time]

1. Working pot life is 30 minutes to 5 hours depending on ambient temperatures from 86 F to 0 41 OF.
2. Cure time is 3 hours to 24 hours depending on ambient temperatures from 86 OF to 41 OF.

[Caution]

1. Do not apply at ambient temperatures above 86 OF or below 41 OF.

[Recommended Film thickness]

180 µm

[Safety]

Refer to Material Safety Data Sheet (SDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.

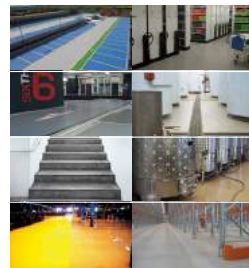
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 **hydraBOND**
www.hydrabond.com

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3. Product characteristics

Finish	Gloss
Color	Green, Yellow, Grey, White, Red
Standard recommended amount	240-260g/㎡
Coverage	3.5-4.5㎡/kg
Dry film Thickness	170-190μm
Application equipment	Brush, Roller, Airless spray
Mixing rate	1:1 (Base to hardener by weight)
Dry to touch	3-4hrs (20°C, 60%)
Dry time	6hrs (20°C, 60%)
Pot life	1-1.5hrs (20°C, 60%)
Induction period	5minutes after mixing
Shelf life	18months (20°C, 60%) unopened

4. Performance characteristics

Heat resistance	150°C
Adhesion Strength (Substrate: Concrete)	1,030psi
Pencil Hardness	H
Abrasion Resistance	100mg
Compressive Strength	11,893psi
Tensile Strength	4,496psi

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.

The above information pertains to this product as currently formulated, and is based on the

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