

## Technical Data Sheet

24 Series Multi-Purpose Universal Accelerator is designed to accelerate the curing, dust, tack and tape times of hydraBOND® Acrylic Urethane

Primers and Clear Coats with no sacrifice of pot life. When Accelerator is used according to the directions, it can save time and cost, by improving shop productivity

### SURFACE PREPARATION



Refer to topcoat manufacture for surface preparation.

### MIXING & APPLICATION



Mix Ratio: Primers/Primer Surfacer

UNIVERSAL ACCELERATOR per ready to spray quart  
1/2 oz up to 1 oz.

Clearcoats

All hydraBOND® & Competitive Clearcoats UNIVERSAL ACCELERATOR per ready to spray quart  
1/2 oz.

The mixing ratios listed above are guidelines only and may react differently under varied shop conditions like temperature, humidity, and air movement. Proper film builds, dry times, reducer choices, temperatures and activators remain key factors for optimum product performance.

CAUTIONS: DO NOT use in any products other than those listed. Excessive amounts of Universal Accelerator may cause yellowing, staining or embrittlement.

### PRODUCT SPECIFICATIONS

Color: Clear liquid	Shelf Life: 1 year
Size: 8 Oz Twin Neck Bottle And (8 Oz & 16 Oz) Metal Can	% Solids: 1.6% (by weight)

### REGULATORY

	6417	Weight % of Exempt Compounds	0
VOC Actual	8.02#/gal (961 g/l)	Volume % of Exempt Compounds	0
VOC Regulatory	8.02#/gal (961 g/l)	Density of Material #/gal	8.15
Weight % of Volatiles	98.40		
Weight % of Water	0		

### LIMITATIONS & PRECAUTIONS

For use only by professional, trained painters. Not for sale to or use by the general public. Before use, read and follow all TDS, label and SDS precautions.

