# 770 PROFIL TECHNICAL DATA











# Multipurpose & Maintenance

Versatility Is The Key To Products That Are Highly-Performing In Very Different Fields Of Application.

# **DOUBLE SIDED TAPE**

Black foam to mount plates, emblems and prof les in the automotive sector. High adhesion. Excellent resistance to UV, weather conditions and ageing. High elongation and conformability. Easy to tear by hand.



LDPE foam

**ADHESIVE** acrylic solvent based

**COLOUR** black (green liner) 0.850mm









**HB77006** 6mmx10m Double Sided Tape, Colour: Black (Green Liner) 16 Rolls/Case Wt.: 1.4 Lbs (0.6 kg), Temp. up to 90 C (194 F) Dim.: 7.5 x6 x5

**HB77012** 12mmx10m Double Sided Tape, Colour: Black (Green Liner) 18 Rolls/Case Wt.: 3.6 Lbs (1.63 kg), Temp. up to 90°C (194°F) Dim.: 11.5"x6.75"x8.5"

**HB77018** 25mmx10m Double Sided Tape, Colour: Black (Green Liner) 9 Rolls/Case Wt.: 2.84 Lbs (1.4 kg), Temp. up to 90°C (194°F) Dim.: 11"x6.5"x8.5"

### MAIN FEATURES



Adhesion 5



Conformability 4

### **TECHNICAL DATA**

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Color of the tape	Black
Elongation to break	220 %
Inner side adhesion	50 oz/in
Outer side adhesion	50 oz/in
Temperature resistance	194 °F
Tensile strength	5 lbs/in
Thickness of the backing	31.5 mils
Total thickness	33.5 mils
Type and color of the liner	Green LDPE



# 770 PROFIL TECHNICAL DATA









# PRODUCT INFORMATION

# **EUROCEL 770 PROFIL**

#### **DESCRIPTION**

Double sided adhesive foam tape.

#### PRODUCT DATA

Backing	Black cross-linked PE foam	
Adhesive	Solvent based acrylic	
Liner	Double sided siliconized PE liner; green	

	Unit	Value	Method
Total thickness (without Liner)	mm/mils	0.850 / 33.5	PSTC 133
Adhesion to steel	N/25mm	Int: 14 – Ext: 14	PSTC 101
	oz./in.	Int: 50 – Ext: 50	
	N/25mm	24	PSTC 131
Tensile strength MD	lbs./in.	5	
Elongation at break	%	220	PSTC 131
Temp. Resistance	°C/°F	90°C / 194°F	=

## APPLICATION

Double sided black PE foam tape, designed for fixing decoration profiles, plates, etc. in the field of car repair.

Features	Benefits		
Acrylic adhesive	<ul> <li>Excellent resistance to UV,</li> <li>atmospheric agents and aging</li> <li>High adhesion</li> </ul>	<ul> <li>Well performing on uneven surfaces</li> </ul>	
Black PE foam backing	High elongation Hand tearable	Excellently conformable Easy to use	

### CONDITIONS OF USE AND CONFORMITY

Product shelf life and storage: 12 months; suggested storage temperature shall range from 15°C/59°F to 25°C/77°F with max. relative humidity of 65%. The material shall be stored away from heat sources and possibly kept in the original package, avoiding light exposure as well. When temperatures are lower than suggested, it is always required to recondition the tape at normal temperature before use.

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