

# DHESION

PROMOTOR DE ADHESIÓI

On the run? LAUNCH MOBILE SITE









## Made In Japan

Hecho En Japón



- Compatible With WATER And SOLVENT Base-coat Systems!
  - Es compatible con pintura bicapa con base al agua y disolvente!
- Complies with SCAOMD Rule 1151 Cumple con la (norma 1151 S.C.A.Q.M.D. en Los Estados Unidos)
- Ready to Paint in 3-10 Minutes

Listo para pintar en 3-10 minutos

 Makes Paint Stick to PLASTIC BUMPERS

Hace que la pintura se pegue a los parachoques de plástico



Andas de prisa o en la carrera? LANZAR DESCRIPCIÓN DEL SITIO MÓVIL



HB6681DN 200 liter drum NON V.OC. COMPLIANT!

1 Pallet With 4 200 Liter Drums. Wt.: 1600 Lbs (725 kg), Dim.: 42" x 42"

200 liter drum (SCAQMD) RULE 1150 COMPLIANT! 1 Palet With 4 200 Liter Drums. Wt.: 1600 Lbs. (725 kg), Dim.: 42" x 42" **HB6681D** 

HB6681 1 GALL, 128oz (SCAQMD) RULE 1150 COMPLIANT!

4 One Gallon Cans/Case, Wt.: 22 Lbs (15 kg), Dim.: 112 16" x 8 16" x 10 16"

1/4 GAL 32oz (SCAQMD) RULE 1150 COMPLIANT! 6 22 oz Quart Cana/Case, Wt. 12 Lbs (58 kg), Dim.: 10 7/6" x 8 18" x 9 16" **HB6674** 

**HB6711** 14oz AEROSOL (SCAOMD) RULE 1150 COMPLIANT!

12, 14oz Aerosol Cans/Case, Wt.: 14 Lbs (6.4 kg), Dim.: 11.25" x 8.5" x 10"

HB6681DN Tambor de 200 litros

¡No Cumple con normativa 1151 de SCAQMD en California EEUU! Paleta con 4 tambores de 200 litros, Peso 1600lbs (725kg), Dimensines de Paleta: 42" x 42"

HB6681D Tambor de 200 litros

Cumple con normativa 1151 de SCAQMD en California EEUU! Paleta con 4 tambores de 200 litros, Peso 1600lbs (725kg), Dimensines de Paleta: 42" x 42"

HB6681 1 GALON, 1280Z

¡Cumple con normativa 1151 de SCAQMD en California EEUU! 4 botes de un galón/caja, Peso: 33b (15kg), Dimensiones: 113 )5 "x 8 )5" x 10 )5 "

HB6674 1/4 GALON, 32oz

¡Cumple con normativa 1151 de SCAQMD en California EEUU! 6 botes de un 1/4 de galón/ca/a, Peso: 13b (5.8kg), Dimensiones: 10 7/8" x 8 1/8" x 9 1/6"

HB6711 14 oz Aerosol

Cumple con normativa 1151 de SCAQMD en California EEUU! 12 Botes de aerosol de 14oz (396.8grams)/caja, Peso: 14lbs (6,35kg), Dimensiones: 11.25" x 8.5" x 10"



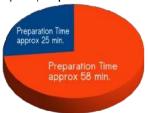


### ADDITIONAL INFORMATION COMPARISON TO COMPETITION

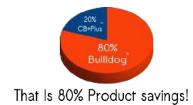
Total minutes typical raw plastic bumper preparation!

(CB+Plus vs. Bulldog®)

- **CB+PLUS**
- Leading Brand (bulldog)



Product used: CB+Plus 20% Bullidog® 80%



	Apply one mist coat of CB+Plus	75-80%	coverage
but	no more than 90% coverage		
	Ready To Apply (RTS)		

- ☐ Air Dry.
- ☐ Ready to paint in 10 minutes
- ☐ Easy to apply: 3 Step application!
- ☐ Compatible With WATER And SOLVENT Base-coat Systems!
- ☐ Just wash the (Bumper) or any substrate with soap and water.
- ☐ No Sanding or scuffing needed!
- ☐ let dry for 15 minutes @ (typical temperature would be 78°F (25.5°C))

#### Makes pant stick to raw Plastic Bumpers:

- ☐ TPO, EPM, TEO Thermoplastic Olefin
- ☐ TPU, TPUR Thermoplastic Polyurethane

#### ☐ RAW METAL

Universal can be applied to:

- ☐ RAW ALUMINUM
- ☐ CHROME
- ☐ FIBER GLASS
- ☐ GLASS
- ☐ CERAMIC
- ☐ MARBLE
- □ WOOD

- ☐ TPE Thermoplastic
- □ PC + PBT Xenoy (Polycarbonate blend)

#### **VOC Compliant:**

□ Low VOC (Complies with SCAQMD Rule 1151)

Technical training?: Yes Freight prepaid: Yes Terms of sale: 90 days

What is your current distribution strategy?: <u>Jobber</u>,

WD

Pricing distribution strategy?: Jobber, WD



#### **Applicable Substrates and Adhesiveness**

 $\odot$ =very good  $\circ$ =good  $\triangle$ =poor

Compatibility with substrates and topcoats		Clearbond + Plus	Ordinary Products
	Aluminum	0	Δ
	Alumite processed materials	0	Δ
	Stainless steel	0	Δ
	Galvalume	0	Δ
	Copper	0	Δ
	Steel	0	0
	Color corrugated galvanized iron	0	0
	Baking finish film	0	Ō
	Electro deposition coating film	0	Ō
	Fluorine processed Material(*1)	0	
Substrates	Chemical conversion coating film(*2)	Ö	Δ
<u></u>	Cold dipped galvanized steel(*3)	Ö	Δ
st	Hot dipped galvanized steel(*3)	Ö	
ᇗ	Lead	Ö	Δ
ित्	Brass	0	Δ
S		0	0
	Chrome plated material	0	0
	Concrete-Mortar	0	
	Polypropylene (PP)	0	
	Polycarbonate	0	$\triangle$
	Rigid vinyl chloride	0	Δ
	ABS • FRP	0	0
	Poly-decorative sheet		Δ
	Acrylic sheet	0	Δ
	Melamine decorative sheet	0	
	Glass • Porcelain enamel	0	
	Porcelain tile	0	
ဂ	1-component Urethane paint (mild and strong solvent type)	0	
omp	2-component Urethane paint (mild and strong solvent type)	0	
Compatibility with topco	2-component Acrylic Urethane paint (mild and strong solvent type)	0	
∣≝∷	1-component epoxy paint	0	
Ţ	2-component epoxy paint	0	
	Acrylic lacquer paint	0	
	Straight Acrylic paint		
<u> </u>	Water based paint	0	
중	Acrylic Emulsion	Δ	
ğ	Melamine Baking paint (150 °C)	0	
	Acrylic Baking paint (180 °C)		
ats	Epoxy Baking paint (180 °C)		
S	Powder Coating (200 °C)		
	UV paint	Δ	
	Acrylic Silicone(*4)	Δ	
	Synthetic Paint • Phthalic acid based enamel paint	Δ	
	Water-based cation paint	0	
σ	150 °C	0	
ak.	200 °C		
ng i	2 Coat 1 Bake	Δ	
Baking finish			
h Sh	2 Coat 2 Bake		
	Bake on both sides		

Any of the data values above can be changed by climates, surface condition and work environment.

1 Required sanding before applying

\*2 Prohibited thick coating with lacquer paint
\*3 Paintable after forming oxide layer followed by surface treatment

\*4 Longer dry time needed when two coatings

•Please contact us before applying if you don't have any experiences of

# CB + plus ADHESION PROMOTER

PROMOTOR DE ADHESIÓN

#### PHYSICAL AND CHEMICAL PROPERTIES

Item	Property	
Appearance in Container	Clear with viscous liquid	
Density	0.88	
Standard Application Amount	6-10μ 60-80g/ m2	
Performance	Spray, Gun, Brush	
Dry to Touch	2 min 40 sec. (20 °C)	
Topcoat	More than 20 min. (20 °C)	
Shelf life	12 months (20 °C)	

#### STANDARD OPERATION

Procedure	Coating/Amount/Operation	
Surface Treatment	Remove dirt (rust, oil, grease, water, dust) with solvents and sand papers.	
Undercoat	Apply 60-80g/ m2 of Clearbond + Plus with spray gun.	
Dry	Summer: 15-20 min. Spring and Autumn: 20-30 min. Winter: 1-2 hours	
Topcoat	Apply in conformity to operation procedure of each topcoat.	

#### TEST DATA (WHEN APPLYING URETHANE TOPCOAT)

Item	Property	Results
Adhesion	1mm x 1mm Checkered Area Sticker Tape Tearing Test	100/100
Accelerated Weathering Resistance	Weather meter 2000 hours	OK
Outside Exposure	Exposed outside for 5 years and check second adhesion.	ОК
Water Resistance	Subjected to running water from valve at 20 °C for 240 hours.	OK
Alkaline Resistance	Subjected to 2% Calcium Hydroxide solution for 48 hours.	OK

Substrate: SECC (Single Edge Contact Cartridge)

#### **Environment Friendly Adhesion promoter**

