

## Safety Data Sheet acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

### 1 Identification

- **Product identifier**
- **Trade name:** HB075 HB SERIES AUTOCLEAR CLEAR COAT ACTIVATOR MEDIUM
- **Article number:** HB075
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**

BHG Import Exports Inc.  
715 N Central Ave. Suite 213  
Glendale CA 91203  
United States

**Information department:** Product safety department

**Emergency telephone number:**

FOR USA AND CANADA: 1-800 424- 9300  
OUTSIDE USA AND CANADA: +1 703 -527- 3887  
CHEMTREC# 628320

### 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2      H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Resp. Sens. 1      H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



GHS07

Skin Irrit. 2      H315 Causes skin irritation.

Eye Irrit. 2A      H319 Causes serious eye irritation.

Skin Sens. 1      H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**



GHS02 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

poly(hexamethylene diisocyanate)  
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· **Hazard statements**

Highly flammable liquid and vapor.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause an allergic skin reaction.  
Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
Keep container tightly closed.  
Ground/bond container and receiving equipment.  
Use explosion-proof electrical/ventilating/lighting/equipment.  
Use only non-sparking tools.  
Take precautionary measures against static discharge.  
Avoid breathing dust/fume/gas/mist/vapors/spray  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.  
Avoid release to the environment.  
Wear protective gloves/protective clothing/eye protection/face protection.  
[In case of inadequate ventilation] wear respiratory protection.  
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Take off contaminated clothing and wash it before reuse.  
If skin irritation or rash occurs: Get medical advice/attention.  
Specific treatment (see on this label).  
If eye irritation persists: Get medical advice/attention.  
If experiencing respiratory symptoms: Call a poison center/doctor.  
Wash contaminated clothing before reuse.  
In case of fire: Use for extinction: CO2, powder or water spray.  
Store in a well-ventilated place. Keep cool.  
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2  
Fire = 3  
Reactivity = 0

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· **HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = *2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

28182-81-2	poly(hexamethylene diisocyanate)	25-50%
98-56-6	4-chloro-alpha, alpha, alpha-trifluorotoluene	25-50%
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	2.5-10%
79-20-9	methyl acetate	2.5-10%
123-86-4	n-butyl acetate	2.5-10%
110-43-0	heptan-2-one	≤2.5%
108-65-6	2-methoxy-1-methylethyl acetate	≤2.5%

### 4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**  
Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**  
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**  
No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.

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- **Advice for firefighters**
- **Protective equipment:** No special measures required.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**  
Do not allow product to reach sewage system or any water course.  
Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

28182-81-2	poly(hexamethylene diisocyanate)	7.8 mg/m <sup>3</sup>
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.02 ppm
79-20-9	methyl acetate	250 ppm
123-86-4	n-butyl acetate	5 ppm
110-43-0	heptan-2-one	150 ppm
108-65-6	2-methoxy-1-methylethyl acetate	50 ppm

- **PAC-2:**

28182-81-2	poly(hexamethylene diisocyanate)	86 mg/m <sup>3</sup>
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.14 ppm
79-20-9	methyl acetate	1,700 ppm
123-86-4	n-butyl acetate	200 ppm
110-43-0	heptan-2-one	670 ppm
108-65-6	2-methoxy-1-methylethyl acetate	1,000 ppm

- **PAC-3:**

28182-81-2	poly(hexamethylene diisocyanate)	510 mg/m <sup>3</sup>
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.6 ppm
79-20-9	methyl acetate	10000* ppm
123-86-4	n-butyl acetate	3000* ppm
110-43-0	heptan-2-one	4000* ppm
108-65-6	2-methoxy-1-methylethyl acetate	5000* ppm

## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.

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Prevent formation of aerosols.

· **Information about protection against explosions and fires:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· **Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:** Store in a cool location.

· **Information about storage in one common storage facility:** Not required.

· **Further information about storage conditions:**

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

· **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

### 4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

REL Short-term value: 0.18 mg/m<sup>3</sup>, 0.02 ppm  
Long-term value: 0.045 mg/m<sup>3</sup>, 0.005 ppm  
Skin

TLV Long-term value: 0.045 mg/m<sup>3</sup>, 0.005 ppm

### 79-20-9 methyl acetate

PEL Long-term value: 610 mg/m<sup>3</sup>, 200 ppm

REL Short-term value: 760 mg/m<sup>3</sup>, 250 ppm  
Long-term value: 610 mg/m<sup>3</sup>, 200 ppm

TLV Short-term value: 757 mg/m<sup>3</sup>, 250 ppm  
Long-term value: 606 mg/m<sup>3</sup>, 200 ppm

### 123-86-4 n-butyl acetate

PEL Long-term value: 710 mg/m<sup>3</sup>, 150 ppm

REL Short-term value: 950 mg/m<sup>3</sup>, 200 ppm  
Long-term value: 710 mg/m<sup>3</sup>, 150 ppm

TLV Short-term value: 712 mg/m<sup>3</sup>, 150 ppm  
Long-term value: 238 mg/m<sup>3</sup>, 50 ppm

### 110-43-0 heptan-2-one

PEL Long-term value: 465 mg/m<sup>3</sup>, 100 ppm

REL Long-term value: 465 mg/m<sup>3</sup>, 100 ppm

TLV Long-term value: 233 mg/m<sup>3</sup>, 50 ppm

### 108-65-6 2-methoxy-1-methylethyl acetate

WEEL Long-term value: 50 ppm

· **Additional information:** The lists that were valid during the creation were used as basis.

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- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
 Keep away from foodstuffs, beverages and feed.  
 Immediately remove all soiled and contaminated clothing.  
 Wash hands before breaks and at the end of work.  
 Avoid contact with the eyes and skin.
- **Breathing equipment:**  
 In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.  
 Use suitable respiratory protective device in case of insufficient ventilation.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**  
 The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**  
 The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

## 9 Physical and chemical properties

### · Information on basic physical and chemical properties

#### · General Information

#### · Appearance:

<b>Form:</b>	Liquid
<b>Color:</b>	Clear
<b>Odor:</b>	Characteristic
<b>Odor threshold:</b>	Not determined.

· **pH-value:** Not determined (pH N/A in solvent coatings)

#### · Change in condition

<b>Melting point/Melting range:</b>	Undetermined.
<b>Boiling point/Boiling range:</b>	57 °C (134.6 °F)

· **Flash point:** -10 °C (-50 °F)

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· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Ignition temperature:</b>	430 °C (806 °F)
· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· <b>Explosion limits:</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.
· <b>Vapor pressure at 20 °C (68 °F):</b>	0 hPa
· <b>Density at 20 °C (68 °F):</b>	≥1.1779 g/cm <sup>3</sup> (≥9.8296 lbs/gal)
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not determined.
· <b>Evaporation rate</b>	Not determined.
· <b>Solubility in / Miscibility with Water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not determined.
<b>Kinematic:</b>	Not determined.
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	12.9 %
<b>Water:</b>	0.1 %
<b>VOC content:</b>	7.21 %
	≥84.9 g/l / ≥0.71 lb/gal
<b>Solids content:</b>	50.2 %
· <b>Other information</b>	No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.

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- **on the eye:** Irritating effect.
- **Sensitization:**  
Sensitization possible through inhalation.  
Sensitization possible through skin contact.
- **Additional toxicological information:**  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Harmful  
Irritant
- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability:** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential:** No further relevant information available.
- **Mobility in soil:** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**  
Water hazard class 2 (Self-assessment): hazardous for water  
Do not allow product to reach ground water, water course or sewage system.  
Danger to drinking water if even small quantities leak into the ground.  
Harmful to aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects:** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

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## 14 Transport information

<ul style="list-style-type: none"> <li>· <b>UN-Number</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	UN1263
<ul style="list-style-type: none"> <li>· <b>UN proper shipping name</b></li> <li>· <b>DOT</b></li> <li>· <b>IMDG, IATA</b></li> </ul>	Paint PAINT
<ul style="list-style-type: none"> <li>· <b>Transport hazard class(es)</b></li> <li>· <b>DOT</b></li> </ul>	<div style="text-align: center;">  </div>
<ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>	3 Flammable liquids 3
<ul style="list-style-type: none"> <li>· <b>IMDG, IATA</b></li> </ul>	<div style="text-align: center;">  </div>
<ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>	3 Flammable liquids 3
<ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	II
<ul style="list-style-type: none"> <li>· <b>Environmental hazards:</b></li> <li>· <b>Marine pollutant:</b></li> </ul>	No
<ul style="list-style-type: none"> <li>· <b>Special precautions for user</b></li> <li>· <b>Hazard identification number (Kemler code):</b></li> <li>· <b>EMS Number:</b></li> <li>· <b>Stowage Category</b></li> </ul>	Warning: Flammable liquids 33 F-E, S-E B
<ul style="list-style-type: none"> <li>· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b></li> </ul>	Not applicable.
<ul style="list-style-type: none"> <li>· <b>Transport/Additional information:</b></li> <li>· <b>DOT</b></li> <li>· <b>Quantity limitations</b></li> </ul>	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
<ul style="list-style-type: none"> <li>· <b>IMDG</b></li> <li>· <b>Limited quantities (LQ)</b></li> <li>· <b>Excepted quantities (EQ)</b></li> </ul>	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
<ul style="list-style-type: none"> <li>· <b>UN "Model Regulation":</b></li> </ul>	UN 1263 PAINT, 3, II

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## 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

- **Section 355 (extremely hazardous substances):**

4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate
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- **Section 313 (Specific toxic chemical listings):**

4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate
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- **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

- **Hazardous Air Pollutants**

None of the ingredients is listed.

- **Proposition 65**

- **Chemicals known to cause cancer:**

98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene
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- **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

- **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

- **Carcinogenic categories**

- **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

- **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02 GHS08

- **Signal word** Danger

- **Hazard-determining components of labeling:**

poly(hexamethylene diisocyanate)  
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

- **Hazard statements**

Highly flammable liquid and vapor.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause an allergic skin reaction.

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*Harmful to aquatic life with long lasting effects.*

· **Precautionary statements**

*Keep away from heat/sparks/open flames/hot surfaces. - No smoking.*

*Keep container tightly closed.*

*Ground/bond container and receiving equipment.*

*Use explosion-proof electrical/ventilating/lighting/equipment.*

*Use only non-sparking tools.*

*Take precautionary measures against static discharge.*

*Avoid breathing dust/fume/gas/mist/vapors/spray*

*Wash thoroughly after handling.*

*Contaminated work clothing must not be allowed out of the workplace.*

*Avoid release to the environment.*

*Wear protective gloves/protective clothing/eye protection/face protection.*

*[In case of inadequate ventilation] wear respiratory protection.*

*If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.*

*If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.*

*If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*

*Take off contaminated clothing and wash it before reuse.*

*If skin irritation or rash occurs: Get medical advice/attention.*

*Specific treatment (see on this label).*

*If eye irritation persists: Get medical advice/attention.*

*If experiencing respiratory symptoms: Call a poison center/doctor.*

*Wash contaminated clothing before reuse.*

*In case of fire: Use for extinction: CO<sub>2</sub>, powder or water spray.*

*Store in a well-ventilated place. Keep cool.*

*Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

· **Department issuing SDS:** Environment protection department.

· **Contact:** Product Safety Dept.

· **Date of preparation / last revision** 12/16/2019 / 8

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Resp. Sens. 1: Respiratory sensitisation – Category 1

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*Skin Sens. 1: Skin sensitisation – Category 1*

*Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3*

**\* Data compared to the previous version altered.**

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