



Force Dry	
Flash before force dry	5 minute flash
Force dry time	35 minutes @140° F
Sand & Buff	1 hour after cool-down at minimum 77° F
COLOR SANDING	Wet sand with 1500 to 2000 wet or dry paper, then buff with appropriate compounds and glazes to achieve a high gloss finish.
GUN SETUPS	Compliant at Gun
Siphon Feed	1.3 mm – 1.5 mm
Gravity Feed	1.3 mm – 1.5 mm
AIR PRESSURES	Conventional at Gun
Gravity Feed	30 – 40 psi
Siphon Feed	35 – 45 psi
HVLP at cap	8 – 10 psi
SURFACE PREPARATION	Use Waterborne cleaner to clean substrate free of grease dirt, and foreign contaminants.

APPLICATION AT 77° F

- Apply 2 medium wet coats over substrate to desired film thickness
- Allow 10 – 15 minutes between coats
- Scuff after 24 hours before re-coating
- Clean gun after spraying is completed
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SAFETY

Refer to Safety Data Sheet (SDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.

Download SDS



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